

# PHARMA-SWING™ SSS

HIGH PERFORMANCE SINGLE SWINGING STAINLESS STEEL DOOR

## The Stainless Steel Swing Door that Sets the Standard for the Pharmaceutical Industry.

With input from pharmaceutical engineers in the United States and Europe, the Pharma-Swing SSS is designed to meet cGMP guidelines, and to be the tightest sealing, most reliable swing door available today. The door is offered in a variety of models with options to meet any pharmaceutical, nutraceutical, biochemical or clean room application.

The panels are fully seamless, 16 gauge 304 or 316 stainless steel, with 14 gauge reinforcing channels. Available in manual or powered versions, the Pharma-Swing SSS is engineered and manufactured to provide the clean lines and reliability required for uninterrupted facility operations.

*Shown with optional flush window and seamless frame.*



**Panel Construction** - Seamless, 16 gauge stainless steel skin with optional 18, 14 and 12 gauges. Panel uses 14 gauge reinforcing channels with a polystyrene foam core. Other core options include polypropylene honeycomb.

**Easy to Clean** - Stainless steel panel is seamless on all sides with a #4 finish for easy cleaning. Optional sloped or flush windows are available. Optional hospital stops help eliminate build-up around the rabbet at the floor level.

**Standard Hardware** - Stainless steel push/pull handle, with no visible fasteners and full perimeter weatherseal are standard. Corrosion resistant, hold-open closer and stainless steel, ball bearing hinges are supplied pre-prepped for easy installation.

**Safe** - Fully adjustable hold-open closer hardware allows the door to be held open when moving equipment and close slowly or quickly to meet your application.

**Hardware Options** - Optional hardware includes electric strikes, maglocks, stainless steel panic bars and a variety of security locks.

**Interlocking** - Custom interlocking sequences are available for any number of doors.



**Driving The Door Industry.™**

# PHARMA-SWING™ SSS

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**Specifications:** Subject to change

**Model:** Rytec® Pharma-Swing™ SSS Door

**Standard Size:** Up to 4 feet wide by 10 feet high.

**Door Panel:** Constructed of 304 or 316 stainless steel, available in seamless or lock-seam with 16 gauge skin in #4 or 2B non-polished finish is standard. Other finishes are available. Panel has 14 gauge internal reinforcing channels and is filled with a polystyrene foam core. Other core options include polypropylene honeycomb. Beveled edges are standard with square or radius edges as an option.

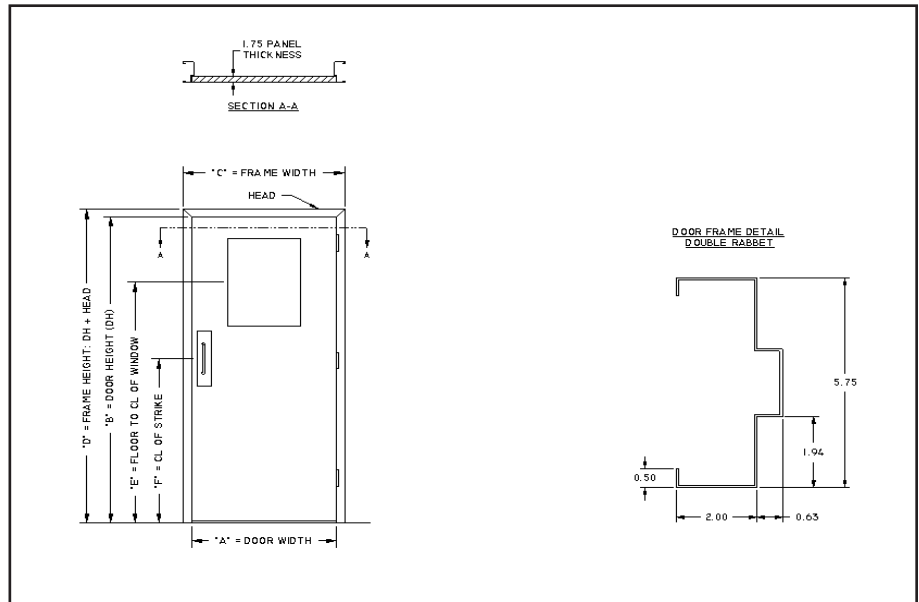
**Frame:** Constructed of 16 gauge stainless steel. Frame has a standard 2-inch face with a 4-inch head available for automatic operation. Corners are reinforced and mitered with an option for solder. All hinge placements have 7 gauge stainless steel reinforcements.

**Door Seals:** Full-perimeter jamb seals are standard with optional adjustable sweep.

**Hardware Package:** All standard hardware is supplied with internal panel reinforcement and pre-prepped at the factory. Stainless steel push/pull handles, corrosion resistant hold-open closer and stainless steel, ball bearing hinges are all standard.

**Optional Powered Operator:** Optional 120V, single phase, swing door operator is available.

**Warranty:** One-year limited warranty on materials and workmanship. Ten-year limited warranty on closer and



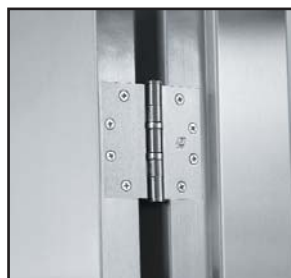
**Flush Vision Panel, With No Fasteners**  
Optional, replaceable, dual-pane window, with no fasteners, is flush with the door panel permitting easy cleaning and maintenance.



**Stainless Steel Handle**  
Stainless steel handle, with rounded edges and no visible fasteners, is easy to clean.



**Easy to Clean Frame**  
Stainless steel frame offers beveled edges and optional welded corners for easy cleaning and durability. Shown with optional single rabbet.



**Mortised Hinges**  
Stainless steel, ball bearing hinges are flush-mounted for easy cleaning.

